

Mixing Chart of GM 900-1 / GM 951-1 to adjust the Shorehardness

4 component PU - System for Shore A Hardness 13 to 45

To set different hardnesses the resins GM 900-1 and GM 951-1 can be mixed together. We recommend to mix at first the two A components with another as well as the two B components with another. After it the A component and the B components can be mixed together.

GM 900 – 1 Komp. A	Gwtl.	100,00	90,00	80,00	70,00	60,00	50,00	40,00	30,00	20,00	10,00	-
GM 900 – 1 Komp. B	Gwtl.	10,00	9,00	8,00	7,00	6,00	5,00	4,00	3,00	2,00	1,00	-
GM 951 – 1 Komp. A	Gwtl.	-	10,00	20,00	30,00	40,00	50,00	60,00	70,00	80,00	90,00	100,00
GM 951 – 1 Komp. B	Gwtl.	-	1,00	2,00	3,00	4,00	5,00	6,00	7,00	8,00	9,00	10,00
Potlife	min	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27	17 - 27
Shore – Hardness	A											
24h RT+ 16h 60°C		13 ± 3	17 ± 3	21 ± 3	25 ± 3	28 ± 3	32 ± 3	34 ± 3	36 ± 3	40 ± 3	42 ± 3	45 ± 3